

SGL Datasheet

SPECIALITY GAS LINE PRESSURE REGULATOR



Gas
 Liquid
 Diaphragm
 Piston
 Self-Venting
 Non-Venting
 Max Inlet: 300 bar (4,350 psi)
 Max Outlet: 50 bar (725 psi)
 Cv 0.1



INTRODUCING THE SGL...

The SGL is a line pressure regulator for speciality gases with a maximum purity of 6.0. It offers a compact and economical means of reducing line pressure from a maximum of 300 bar (4,350 psi) inlet pressure to a lower usable level for subsequent system equipment.

Typical applications include gas supply to analytical instruments and engine emission testing for automotive industries.

It is available in either a 4-port or 6-port body and can be offered as either a single-stage or two-stage pressure reduction. The two-stage option offers fine control of the outlet pressure.

The SGL consists of a pressure regulator, plus optional relief valve, inlet and outlet gauges on the 6-port configuration and outlet gauge only on the 4-port configuration. All connections are 1/4" female NPT.

STANDARD MATERIALS OF CONSTRUCTION

PART	MATERIALS
Body and Bonnet	ASTM A479 316/316L Stainless Steel (UNS S31600/S31603)
	Chrome Plated Brass CW614N (UNS C38500)
Main Valve Pin	Hastelloy C276® (UNS N10276)
Soft Seat	PCTFE (Kel-F)
Valve Spring	Inconel® X750 (UNS N07750)
Diaphragm	Hastelloy C22® (UNS N06022)
Handwheel	Anodised Aluminium
O-Rings	FKM/FPM (Viton)
Loading Spring	Spring Steel Grade 80 BS 1449
Filter	100 Microns

Note: Pressure regulator rating may be limited by connection type, Cv and/or seat material. Contact the office for specific pressure or temperature requirements.

SPECIFICATIONS

Max. Inlet	300 bar (4,350 psi)
Max. Outlet	Single-Stage: Up to 50 bar (725 psi) Two-Stage: Up to 14 bar (203 psi)
Cv	0.1
Design Proof Pressure	150% max. working pressure
Seat Leakage	< 1×10 E-6 mbar L/s (Helium)
External Leakage	< 1×10 E-9 mbar L/s (Helium)
Purity	≥ 6.0
Min/Max Temperatures	-25°C to +70°C (-13°F to 158°F)
Weights	Single-Stage: 1.6kg (3.5lbs) Two-Stage: 2.5kg (5.5lbs)
Dimensions	See page 2

Note: Unless otherwise requested, the relief valve's set pressure will be 120% of the regulator's nominal outlet set pressure.

FEATURES AND BENEFITS

1 FOR HIGH PURITY GAS ≥6.0

Ensures the materials, design, and internal surface finish do not contaminate HP gases.

2 COMPACT DESIGN

Perfect for when installation space is restricted.

3 OPTIONAL OUTLET PRESSURE RELIEF VALVE

Automatically vents gas if downstream pressure rises above required levels.

4 SECOND-STAGE LETDOWN OPTION

Minimises fluctuations in outlet pressure as cylinder pressure drops.

Product availability and specifications contained herein are subject to change without notice. Consult local distributor or factory for potential revisions and/or service related issues. Pressure Tech Ltd support with product selection recommendations only - it is the users responsibility to ensure the product is suitable for their specific application requirements.



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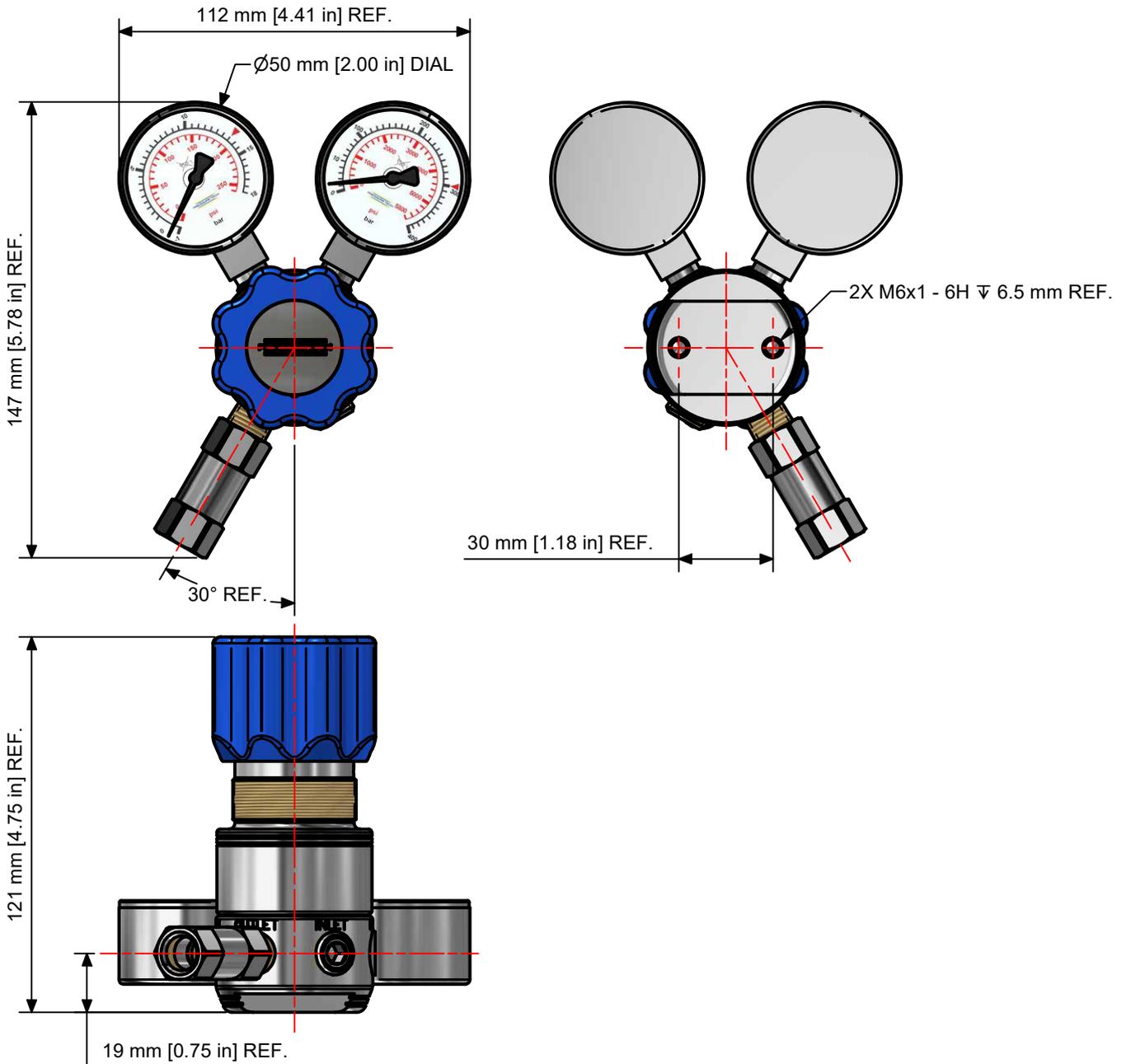
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CLEANLINESS STANDARDS & SURFACE FINISH

All components are precision-cleaned to meet stringent cleanliness levels of 1mg/m², in accordance with ASTM G93/G93M, ASTM F331-13, and ISO 15001:2011. Brass products are electroplated as standard to enhance durability and corrosion resistance.

DRAWINGS AND INSTALLATION DIMENSIONS

Dimensions shown for standard configurations only – please contact the office for other options.



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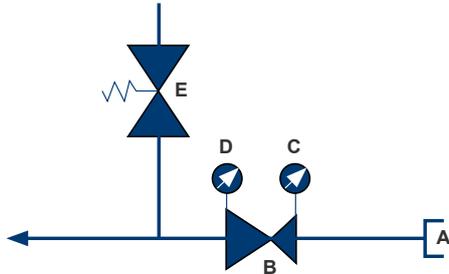
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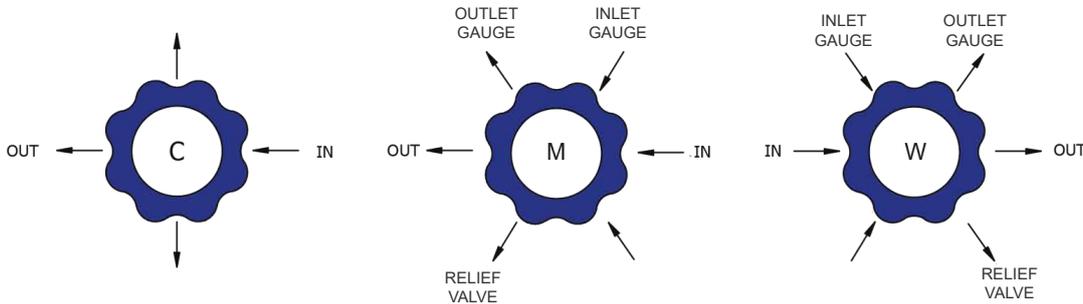


- A: Inlet connection
- B: Pressure regulator
- C: Inlet pressure gauge
- D: Outlet pressure gauge
- E: Relief valve

FLOW CURVE

The flow charts for line pressure regulators have been generated in accordance with ISO 2503 which requires the upstream pressure to be approximately twice that of the downstream pressure.

PORTING CONFIGURATIONS



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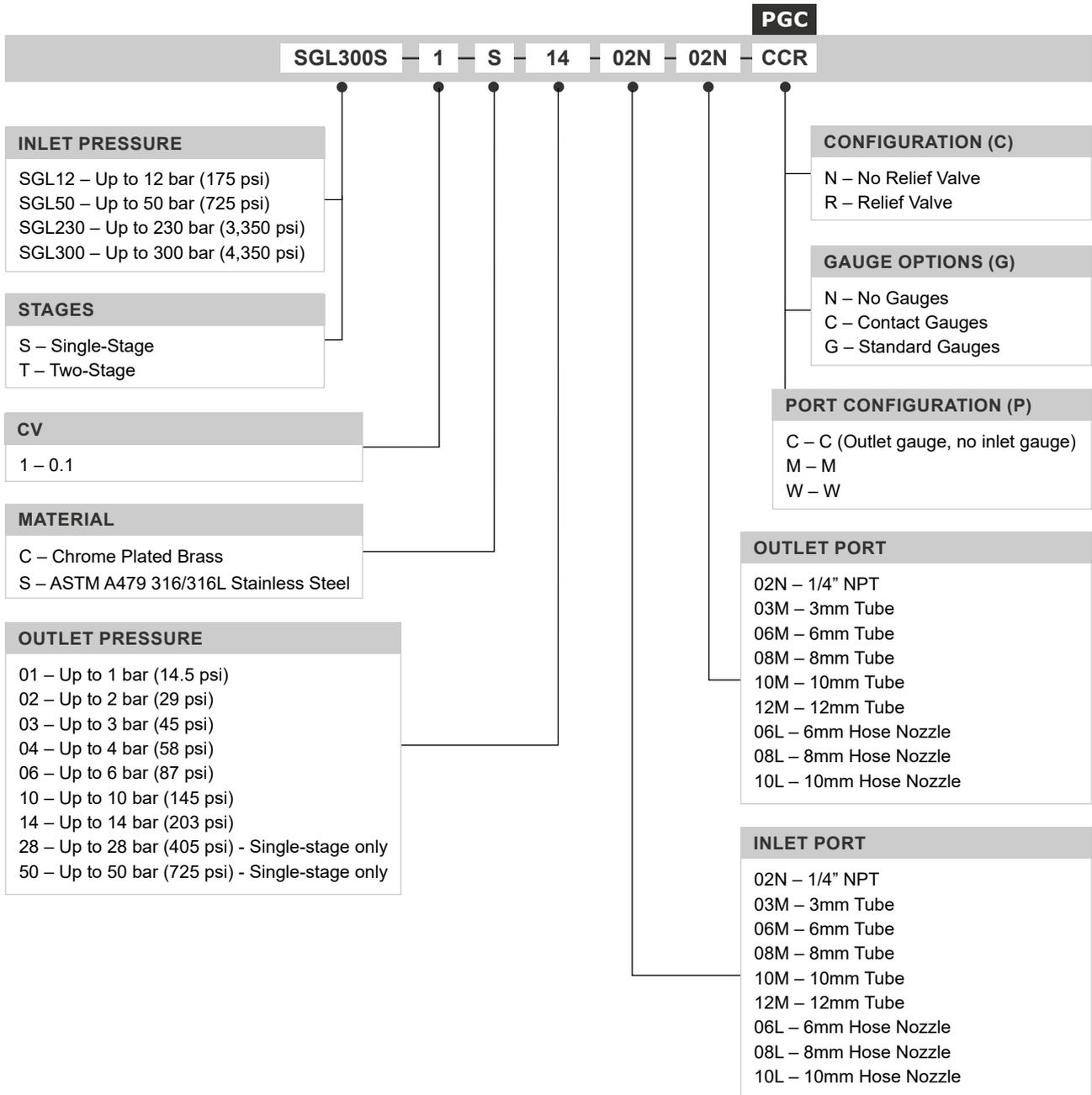
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ORDERING INFORMATION

To build a Pressure Tech part number, simply combine the characters identified below in sequence:



TRADEMARKS: Inconel® is a registered trademark of Inco Alloys International
 Hastelloy® is a registered trademark of Haynes International, Inc

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